

Description

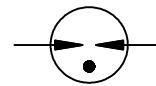
Gas discharge tubes (GDT) use noble gasses enclosed in ceramic tubes to provide an alternate circuit path for voltage spikes. The ceramic envelope and with nickel connectors allow for high loads. 2RD-8S Gas Discharge Tubes (GDT) series has a surge rating of 20kA, 8/20µs. Offered in a Squared Surface Mount package, which helps to make pick and place on PCB process easier.

This GDT series is perfectly suited for broadband equipment applications. The GDT's low off-state capacitance is compatible with high bandwidth applications and this capacitance loading value does not vary if the voltage across the GDT changes.

2RD-8S Gas Discharge Tube (GDT) series are specifically designed for protection of electrical, multimedia, and communication equipment against over voltage transients in surface mount assembly applications.



Electrical symbol



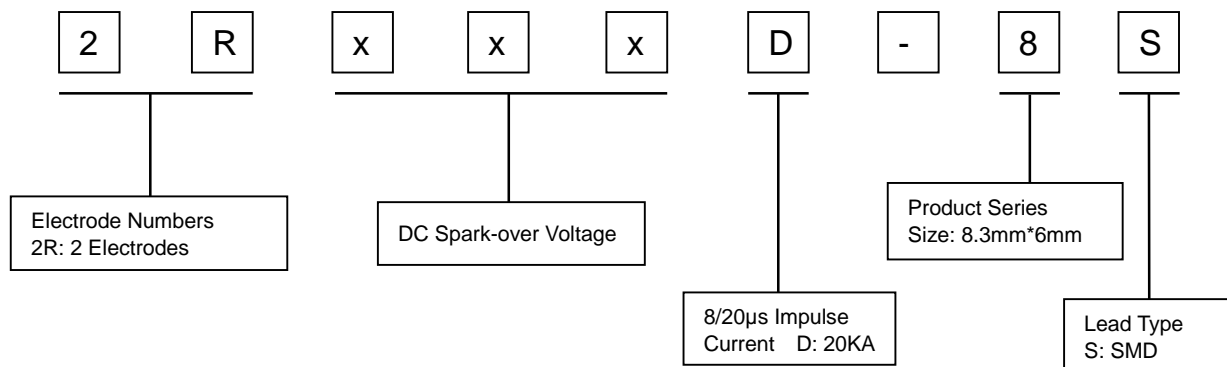
Features

- I Excellent response to fast rising transients
- I Stable breakdown voltage
- I GHz working frequency
- I 8/20µs Impulse current capability: 20KA
- I Non-Radioactive
- I Ultra Low capacitance (<1.5pF)
- I Lead-free and RoHS compliant
- I Size: 8.3mm*6mm
- I Storage and operational temperature: -40~+90°C

Applications

- I MDF modules
- I xDSL equipment
- I RF systems
- I Antenna
- I Base stations
- I Repeaters, Modems
- I Telephone Interface, Line cards
- I Data communication equipment
- I Line test equipment
- I Power supplies
- I Surge protectors, Alarm systems

Part Number Code



Electrical Characteristics

Part Number	DC Spark-over Voltage ^{1) 2)} @100V/S	Impulse Spark-over Voltage		Insulation Resistance ³⁾	Capacitance @1MHz	Life Ratings			
		100V/μS	1KV/μS			Impulse Discharge Current @8/20μS		AC Discharge Current @50Hz 1S	Impulse Life @10/1000μS 200A
		Max	Max			Nominal ±5 times	Max 1 time	Nominal 5 times	Min
		V	V	V	GΩ	pF	KA	KA	A
2R075D-8S	75±20%	500	600	1	1.5	20	25	20	300
2R090D-8S	90±20%	500	600	1	1.5	20	25	20	300
2R150D-8S	150±20%	500	600	1	1.5	20	25	20	300
2R230D-8S	230±20%	600	700	1	1.5	20	25	20	300
2R250D-8S	250±20%	600	700	1	1.5	20	25	20	300
2R300D-8S	300±20%	750	850	1	1.5	20	25	20	300
2R350D-8S	350±20%	800	900	1	1.5	20	25	20	300
2R400D-8S	400±20%	850	950	1	1.5	20	25	20	300
2R420D-8S	420±20%	850	950	1	1.5	20	25	20	300
2R470D-8S	470±20%	900	1000	1	1.5	20	25	20	300
2R600D-8S	600±20%	1000	1200	1	1.5	20	25	20	300
2R800D-8S	800±20%	1300	1400	1	1.5	20	25	20	300
2R1000D-8S	1000±20%	1500	1600	1	1.5	20	25	20	300
Glow Voltage at 10mA.....				~60V					
Arc Voltage at 1A.....				~10V					
Glow to Arc transition Current.....				~1.0A					
Weight.....				~1.4g					
Operation and storage temperature.....				-40~+90°C					
Climatic category (IEC 60068-1).....				40/90/21					
Marking, black.....				RUILON xxx D X xxx -Nominal voltage D -Nominal Impulse Discharge Current X -Year of production					
Surface treatment.....				-Matte-tin plated					

¹⁾ At delivery AQL 0.65 level II, DIN ISO 2859

²⁾ In ionized mode

³⁾ Insulation Resistance Measuring Voltage:

75V at DC 25V

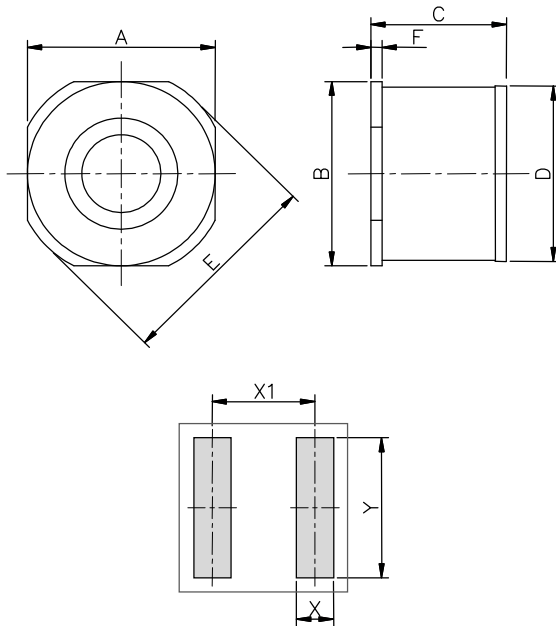
90V~150V at DC 50V

Other at DC 100V

Terms in accordance with ITU-T Rec. K.12, IEC 61643-311, GB/T 9043.



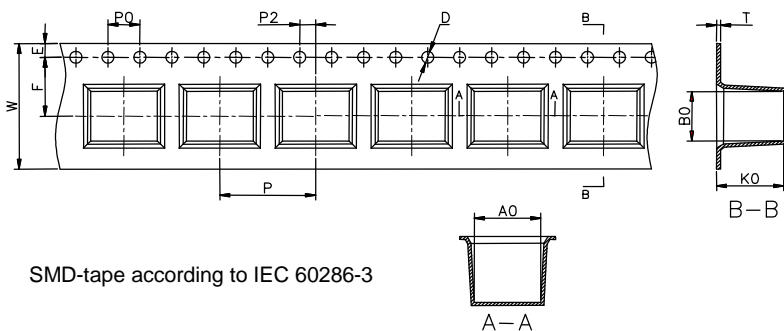
Dimensions



Recommended Soldering Pad Layout

Symbol	Millimeters	Inches
A	8.3±0.2	0.327±0.008
B	8.3±0.2	.327±0.008
C	6±0.3	0.236±0.012
D	Φ8±0.2	Φ0.315±0.008
E	Φ9.3±0.2	Φ0.366±0.008
E	0.5±0.1	0.020±0.004
X	1.2	0.047
X1	5.8	0.228
Y	9.0	0.354

Taping and Reel Specifications



SMD-tape according to IEC 60286-3

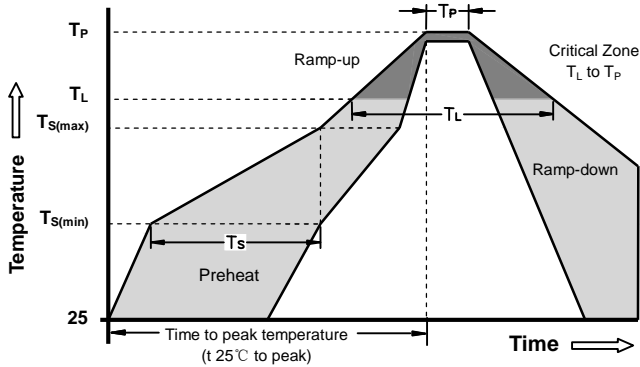
Symbol	Millimeters	Inches
W	16±0.3	0.630±0.012
A0	8.3±0.1	0.327±0.004
B0	6.3±0.1	0.248±0.004
K0	8.4±0.1	0.331±0.004
P	12±0.1	0.472±0.004
F	7.5±0.1	0.295±0.004
E	1.75±0.1	0.069±0.004
D	1.5+0.1/-0.0	0.059+0.004/-0.0
P0	4±0.1	0.157±0.004
P2	2±0.1	0.079±0.004
T	0.5±0.1	0.020±0.004
D0	13.3±0.15	0.524±0.006
D1	330±2	12.992±0.079
D2	100+1/-2	3.937+0.039/-0.079
W1	16.5±0.4	0.65±0.016

Packaging Quantity:

- 500 PCS per reel (13")
- 3 reels per inner box
- 1500 PCS per inner box



Soldering Parameters - Reflow Soldering (Surface Mount Devices)



Reflow Condition		Pb - Free assembly
Pre Heat	-Temperature Min ($T_{S(min)}$)	150°C
	-Temperature Max ($T_{S(max)}$)	200°C
	- Time (min to max) (t_s)	60 -180 Seconds
Average ramp up rate (Liquids Temp T_L) to peak		3°C/second max
$T_{S(max)}$ to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquids)	217°C
	- Time (min to max) (t_s)	60 -150 Seconds
Peak Temperature (T_P)		260 +0/-5°C
Time within 5°C of actual peak Temperature (t_p)		10 - 30 Seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max
Do not exceed		260°C

